



Operation & Maintenance

HORIZONTAL SLIDING DOOR FOR LINEAR ACCELERATOR

GENERAL

- This door is specifically designed for operation in facilities using a Linear Accelerator for Radiation Therapy.
- The door is simple to operate and requires very little maintenance.
- This document contains operation procedures, troubleshooting tips, recommended maintenance/schedules and specifications/illustrations of parts.

CAUTION

- The Pitts Little Corporation Horizontal Sliding Door System should be operated by **AUTHORIZED PERSONNEL ONLY**.
- All personnel should **read these instructions completely** and be trained to the safe operation of this door.
- The door is extremely heavy and improper operation could result in severe personal injury or death.
- No attempts should be made at adjusting door operating speed.
- No attempts should ever be made to disengage interlock switches or any safety feature as this could present serious health risk.
- Objects should be kept clear of door operation area.
- No objects should ever be placed to keep door in the open or closed position.

OPERATION

- Before operating, the door operating area should be visually inspected to be sure no person or other object is in the vicinity.
- The motion of the door is controlled by **push buttons** located both **inside** and **outside** of the **vault**.
- The door is automatically **opened** by pushing an open button located both **inside** and **outside** of the vault.
- The door can only be closed from **outside** the vault.
- On the **outside** of the vault, near the door, there are three color-coded push buttons located on a 3 gang wall plate.
- Pressing the **Red** button will **STOP** the door from any current position along its path of travel.
- Pressing the **Green** button will **OPEN** the sliding door to its full open position.
- Pressing the **Black** button will **CLOSE** the sliding door to its full closed position.
- On the **inside** of the vault you will find two color-coded buttons located on a 2 gang wall plate.
- Press **Red** to **STOP** the sliding door from the inside of the vault.
- Press **Green** to **OPEN** the sliding door from the inside of the vault.
- A **Black** closed button is **NEVER** allowed inside the vault.
- The **PARTIAL OPEN** button commands the door to **open only partially** to a preset position.
- The **PARTIAL OPEN** button is **Yellow**.
- The **PARTIAL OPEN** button will be located on a 1 gang wall plate either along with the three other push buttons on the **outside** of the vault or near the technician's station.
- The **PARTIAL OPEN** button allows for faster thru times when entering the vault and is only to be used by the staff for this purpose.
- Specifications and illustrations of these push buttons are in this manual.

- All these push buttons command the **Control Panel** (located near the end of the door) to perform the indicated functions.
- A wiring diagram is included with the **Control Panel**.

EMERGENCY OPERATION

- An included **UPS** (Uninterruptible Power Supply) battery back-up system will provide auxiliary power to the **Control Panel** in the case of a **power outage**.
- The **UPS** also provides **surge protection** for the **Control Panel** in the event of a power surge. Ex. Lightning Strike
- When power is interrupted, and the door is any position other than fully open, the **UPS** will be activated and provide power.
- The **UPS** is designed to open the door once, for each power interruption, at a constant speed.
- The **UPS** is not designed to open and close the door repeatedly.
- This system must be tested on a monthly basis.
- To test **UPS**, first cut the power from the UPS (not the control panel from the UPS) and the door should open even if it is closed or partially closed.
- Specifications and illustrations for the **UPS** are in this manual.
- A **Mechanical Winch** is provided for manually opening the door in the unlikely event that all other systems fail.
- Specifications and illustrations for the winch are provided in this manual.

SAFETY SYSTEMS

- The Door System has active safety features.
- A **Sensing Bumper** is located on the leading edge of the sliding door.

- The **Sensing Bumper** is a door mounted, padded, continuous safety cushion that utilizes a sensing system that will stop and reverse the door's motion if the closing path becomes obstructed.
- The **Sensing Bumper** will send a signal to the **Control Panel** to stop and reverse the door if more than 10 oz. of pressure is applied.
- Specifications and illustration for the bumper are located in this manual.
- **STOP** buttons located both on the **inside** and **outside** of the vault, when pressed, will stop the closing motion of the door.
- **Presence Sensors** (optional) can be located inside and outside of the vault to detect motion.
- Specifications and illustrations of Presence Sensors are in this manual (if this option is included).
- Scheduled testing of the safety system is required in order to assure that these features are operational.

TROUBLESHOOTING

If the door is not **Opening** or **Closing** properly, **first** try to **Power Down** the door's **Control Panel** and then continue with the troubleshooting tips. **To Power Down Control Panel:**

- **Disconnect** the power to the door by unplugging the **Control Panel** from the **UPS**. **Note** which plug is connected to the Battery Backup side (left) and Surge Protection side (right) on the back of the **UPS**.
- Wait a moment.
- **Reconnect** the power making sure the plugs are reinserted into the correct sides on the back of the **UPS**.
- **Press** the "**Open**" push button.
- **Press** the "**Close**" push button.

Door Will Not Close

The door is in the **Opened position and will not Close.**

CHECK the Following:

- Is the **UPS** plugged in to the wall mounted receptacle?
- Is the wall mounted receptacle energized?
- Is the **UPS** “ON” (the green light on the front panel should be on)?
- Panel Mounted Disconnect should be "ON".
- Incoming power- (120 VAC)?

If Door Still Will Not Operate:

- Have qualified personnel turn the panel mounted switch off and open the panel door.
- Turn panel mounted disconnect “ON” and check the lights inside the panel. Requires two persons.
- The **24 VDC** power supply “**DC On**” light should be lit.
- The **DL06 PLC** “Power” and “Run” lights should be lit.
- The “**CPU**” light should NOT be lit.
- Input lights **X0, X4, X5** and **X10** should be lit.
- Three green lights should be lit on the bumper control relay.
- If they are not ON check the bumper to see if it is blocked or obstructed.
- Door will not close if these three lights are not lit.
- Pressing the green “Open” push button which is mounted outside the vault should light Input **X12**.
- Pressing the green “Open” push button which is mounted inside the vault should light Input **X13**.
- Pressing either red “Stop” push button should turn off input light **X10**.

- Pressing the black “Close” push button should light input light **X14**.
- Pressing the yellow “PARTIAL” push button should light **X2**.

Door Will Not Open

The door is in the **Closed position and will not Open**.

- Unplug the **UPS** from the power source (wall receptacle).
- The door should open automatically using the battery power in the UPS.
- If the door still does not open attach the **Mechanical Winch** and manually crank open the door.

CHECK the Following:

- Is the **UPS** plugged into the wall mounted receptacle?
- Is the **UPS “ON”** (the green light on the front panel should be on)?
- Incoming power-(120 VAC)?
- Is the Panel Mounted Disconnect in the **“ON”** position?
- Circuit breakers? Check for open circuit.
- Press the **“Open”** push button.

If Door Still Will Not Operate:

- With the panel door open and the panel mounted disconnect turned **“ON”**, check the lights inside the panel. Requires two persons.
- The **24 VDC** power supply **“DC On”** light should be lit.
- The **DL06 PLC “Power”** and **“Run”** lights should be lit.
- The **“CPU”** light should NOT be lit.
- The Input lights **X0, X6, X7** and **X10** should be lit.

- Pressing the green “Open” push button, which is mounted outside the vault, should light (blink) **Input X12**.
- Pressing the green “Open” push button, which is mounted inside the vault, should light (blink) **Input X13**.
- Pressing either red “Stop” push button should turn off light **x10**.
- Pressing the black “Close” push button should light (blink) input light **X14**.

MAINTENANCE SCHEDULE

Daily:

- The **Sensing Bumper** should be checked to verify proper operation.
- Cycle the door twice before seeing patients.
- Verify that the **Mechanical Winch** is in place.

Once per Month:

- Inspect the **Raceway**.
- The **Raceway** is a 2” hard precision polished steel shaft rail above the door.
- Check the **Raceway** for any old crystallized grease.
- Wipe down the **Raceway**, if necessary, with a rag and WD40 to clean any pollution from the raceway.
- Lubricate the **Raceway**, if necessary, using 3-In-1 brand Garage Door lube.
- The white polyurethane **Timing Belt** should be inspected.
- Grease the **Timing Belt**, if necessary, using Lucas Multi-purpose White Lithium Grease by laying a few beads 18” long along the cogs of the belt out from the sprockets on each side. Run the door to allow the grease to run up into each sprocket. **BE CAREFUL TO NOT LEAVE ANY OVER SPRAY OR LUBRICATION ON THE FLOOR OF THE DOOR’S ENTRANCE.**



- The **Bearings** at the ends of the belt drive should be inspected.
- Check all fittings on bearings on both drive and idle end.
- Verify that the **UPS** is in good condition.
- The (**UPS**) system should be checked for proper operation.
- Specifications and illustrations for the bumper, timing belt, UPS and winch are provided in this manual.

Once per Year:

- Check all nuts, bolts and screws for tightness yearly and/or every 20,000 cycles.
- All lubrication points should be inspected.



WARNING

MOVING DOOR CAN CAUSE SERIOUS
INJURY OR DEATH
DO NOT START DOOR MOVING UNLESS
DOORWAY IS CLEAR
DO NOT LET CHILDREN OPERATE THE DOOR OR PLAY IN THE DOOR
AREA
KEEP DOOR IN SIGHT AT ALL TIMES WHEN DOOR IS MOVING

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SAUF ENTRÉE EST CLAIR
TENIR À L'ÉCART! PORTE PEUT AGIR À TOUT MOMENT
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NE LAISSEZ PAS LES ENFANTS ACTIONNER LA PORTE
OU JOUER DANS LE DOMAINE DE PORTE
GARDEZ LA PORTE EN VUE À TOUT MOMENT LORAQUE PORTE EST EN
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